

## TECHNICAL GUIDANCE

#### Contamination and corrosion free

#### **VF-4000**

#### **All PFA Vortex Flowmeter**

#### General

The **VF-4000** is a Karman vortex flowmeter, sensing vortices by ultrasonic sensors from outside of the flow pipe. It has no liquid pocket and all wetting part is made of High Quality PFA, specially designed to meet the demands of semiconductor production lines and equipment, where the utmost cleanness and chemical resistivity are required. Flow rate and total flow indication, current, pulse and alarm outputs are available as standard.

#### **Features**

- □ Designed for Cleanness Sensor body is made of High Quality PFA (NEOFLON®AP-211SH)\*¹ and has no cavities inside.
- □ Vortex Detection with Ultrasonic Sensors Vortices are counted by ultrasound with sensors mounted outside the meter tube.
- ☐ Dual Output with Flow Alarm

  Both current and pulse outputs as well as an alarm contact are provided as standard.
- ☐ Light Weight, Compact Design
- □ Built-in Indicator Local indicator is integrally mounted for flow rate, totalizer and alarm.
- ☐ CE Marking

#### **Operating Principle**

A bluff body or shedder bar in the flow generates a street of vortices downstream. The VF-4000 Vortex Flowmeter measures the flow by counting the number of vortices by ultrasonic sensors. The ultrasonic sensors are placed outside of the pipe just after the shedder bar. The vortices will modulate the frequency of ultrasound passing across the pipe. The electronics circuit can count the vortices from outside of the pipe

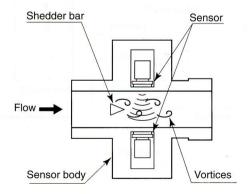


Figure 1.



#### **Specifications**

Flow Range

Measurable Fluid : Water, Pure water, Ultra-pure water,

Chemicals, any liquids with low viscosity : 3 to 70 L/min or 0.8 to 18 GPM \*2

Accuracy : (In case of water)\*2 \*3

Standard Flow rate Q (L/min) Accuracy  $8 \le Q \le 70 \qquad \pm 3\% \text{ of reading}$   $3 \le Q \le 8 \qquad \pm 3\% \text{ of FS}$  Optional  $8 \le Q \le 70 \qquad \pm 1\% \text{ of reading}$ 

Repeatability : ± 0.2 % of reading (≥ 8L/min)
 Fluid Temperature : -20 to 100 °C (- 4 to 212 °F)

 $3 \le Q \le 8$ 

(No freezing or boiling)

Fluid Pressure : 0 to 0.5 MPa at 25 °C (77°F)

(Refer to Figure 2.)

• Ambient Temperature: -20 to 60 °C (-4 to 140 °F) (Refer to Figure 3.)

Power Supply : 10.8 to 26.4 V DC, 50mA

Current Output : 4 to 20 mA DC,

Max. load 670 ohms at 24V DC supply

± 1% of FS

(Refer to Figure 5.)

Pulse Output : Open collector

Max. 30V DC / 50mA, Pulse width 2 ms Pulse weight 1 L/pulse or 1 gallon/pulse

\*1 NEOFLON® is a registered trademark of DAIKIN INDUSTRIES,

\*2 Flow range and accuracy:

In case of water (kinematic viscosity 10-6 m<sup>2</sup>/s)

The measurable minimum flow rate varies proportional to the kinematic viscosity of the fluid.

\*3 Conditions for calibration :

Fluid: Water, Fluid temperature: 20 °C,

Ambient temperature: 23°C, Supply voltage: 24V DC

Alarm Output

: 1 point, open collector

Max. 30V DC / 50mA

Damping Time Constant

: 3 s (63% response)

Adjustable 1 to 99 sec

Display

· LCD

4 display modes are selectable by magnet

bar:

① Totalizer without reset (8 digits)
② Flow rate / hour (max. 5 digits)
③ Flow rate / minute (max. 5 digits)
④ Totalizer with reset (7 digits)

Alarm Indication

: Red LED

Cable

: 5 cores screened cable 0.25mm² (AWG.23),

3m long, outside diameter 6.3mm

Protection Class

: IP65

• Process Connections: 3/4" (OD 19.05 mm) PFA Tube End

**FLARETECK** 

PILLAR [SUPER TYPE PILLARFITTING]
PILLAR [SUPER 300TYPE PILLARFITTING]

FINALLOCK Flowell

(Refer to Model Code)

• Min. Straight Pipe Run:

Upstream;

Conditions	Straight Pipe Run	
Elbow, Reducer	Not required.	
Valve, Expander	20D	

[D: Nominal meter size (15mm)]

Downstream; No straight section is required.

Note: A flow control valve should be installed in the downstream side of the flowmeter.

#### Material

Pa	rts	Material		
Wetted part	Sensor body	PFA (NEOFLON®AP-211SH)		
Cover		Polycarbonate		
Cable gland	af 25 °C (77'F)	Polystyrene		
Cable sheath	juire 2.)	PVC		

Mass

: Meter: 270 to 340 g

(depending on type of fitting)

Cable: 180 g

#### Fluid Pressure and Temperature Range

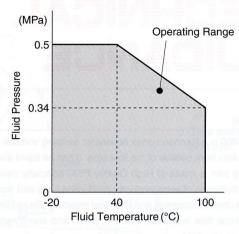


Figure 2.

#### **Ambient Temperature Range**

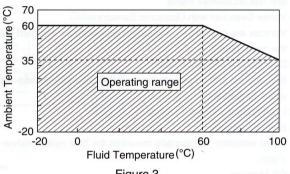


Figure 3.

#### **Accessories**

• Magnet bar for display change and parameters set : 1 piece

#### **Model Code**

Model Code					Paradalla de la companya del companya de la companya del companya de la companya			
VF-41	0	3	- 🗆			Description		
Type/Output	0					With Display: 4 to 20 mA DC, Pulse and Alarm output		
Nominal Size ; Connection Size		3				15 mm ; 3/4"		
Accuracy - 0 - 1		- 0			Standard (±3 % of reading)			
		- 1	Anni	de	Special calibration (±1 % of reading)			
0 1 2 3			0		PFA Tube End	[Standard]		
			1	P	FLARETECK			
			2		PILLAR [SUPER TYPE PILLARFITTING]			
			3	75 73	FINALLOCK			
Process Connection 4			Flowell [ 20 Series Tube Fittings ]					
5 6 7 9			5		Flowell [ 20A Series Tube Fittings ]			
			6		Flowell [ 60 Series Tube Fittings ]			
			7		PILLAR [SUPER 300 TYPE PILLARFITTING]			
			9		Others			
Flow Unit				1	L/min			
				2	GPM			

#### **Wiring Diagram**

# [Gray] Alarm output [White] Pulse output [Yellow] 4 to 20mA [Green] [Screen]

Figure 4.

#### **Load Resistance Range for Current Output**

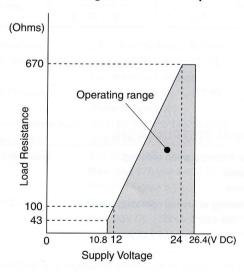
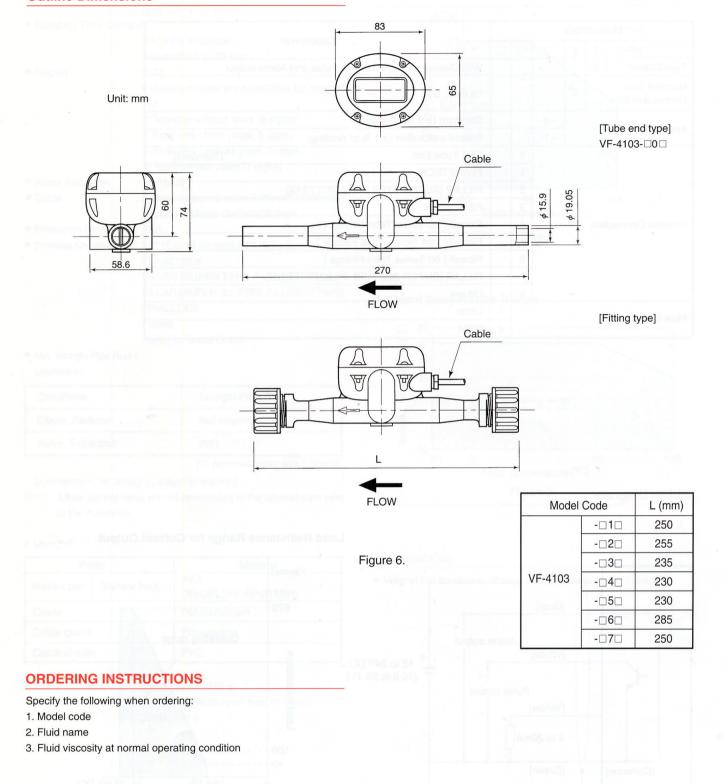


Figure 5.

#### **Outline Dimensions**



\* Specification subject to change without notice

### TIVE TOKYO KEISO CO.,LTD.

Head Office: Shiba Toho Building, 1-7-24 Shibakoen, Minato-ku, Tokyo 105-8558

Tel: 03-3431-1625 (KEY); Fax: 03-3433-4922

e-mail: overseas.sales@tokyokeiso.co.jp; URL: http://www.tokyokeiso.co.jp

